Polypropylene RG568MO

Product Data Sheet

Polypropylene
RG568MO
Random Copolymer for Injection Moulding

DESCRIPTION

RG568MO is a transparent polypropylene random ethylene copolymer based on proprietary Borstar Nucleation Technology (BNT) with high melt flow. This clarified product is designed for high speed injection moulding at low temperature and contains antistatic additives.

Articles produced from this product have excellent transparency, good impact strength at ambient temperatures, good organoleptic, good colour aesthetics and demoulding properties without plate-out or blooming issues.

APPLICATIONS

Transparent containers
Food storage containers
Media Packaging
Lids

Hinge Closures
Storage boxes
Pumps and closure assemblies

SPECIAL FEATURES

Improved colour and excellent transparency
Good impact strength
Good gloss
High melt flow

PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Typical Value</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density</td>
<td>900-910 kg/m³</td>
<td>ISO 1183</td>
</tr>
<tr>
<td>Melt Flow Rate (230 °C/2.16 kg)</td>
<td>30 g/10min</td>
<td>ISO 1133</td>
</tr>
<tr>
<td>Tensile Modulus (1 mm/min)</td>
<td>1100 MPa</td>
<td>ISO 527-2</td>
</tr>
<tr>
<td>Tensile Strain at Yield (50 mm/min)</td>
<td>12 %</td>
<td>ISO 527-2</td>
</tr>
<tr>
<td>Tensile Stress at Yield (50 mm/min)</td>
<td>28 MPa</td>
<td>ISO 527-2</td>
</tr>
</tbody>
</table>
### Polypropylene RG568MO

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flexural modulus (5 mm/min)</td>
<td>1150 MPa</td>
<td>ISO 178</td>
</tr>
<tr>
<td>Flexural modulus (by 1% secant)</td>
<td>1100 MPa</td>
<td>ASTM D790A</td>
</tr>
<tr>
<td>Charpy Impact Strength, notched (23 °C)</td>
<td>6 kJ/m²</td>
<td>ISO 179/1eA</td>
</tr>
<tr>
<td>IZOD Impact Strength, notched (23 °C)</td>
<td>50 J/m</td>
<td>ASTM D256</td>
</tr>
<tr>
<td>Heat Deflection Temperature (0.45 N/mm²)*</td>
<td>75 °C</td>
<td>ISO 75-2</td>
</tr>
<tr>
<td>Vicat Softening Temperature (Method A) **</td>
<td>124.5 °C</td>
<td>ISO 306</td>
</tr>
<tr>
<td>Haze (2 mm)</td>
<td>20 %</td>
<td>ASTM D1003</td>
</tr>
<tr>
<td>Hardness, Rockwell (R-scale)</td>
<td>92</td>
<td>ISO 2039-2</td>
</tr>
</tbody>
</table>

*Data should not be used for specification work

* Measured on injection moulded specimens acc. to ISO 1873-2
** Measured on injection moulded specimens, conditioned at 23°C and 50% Rel. Hum.

### PROCESSING TECHNIQUES

RG568MO is easy to process with standard injection moulding machines.

Following parameters should be used as guidelines:

- **Melt temperature**: 190 - 260 °C
- **Holding pressure**: 200 - 500 bar
- **Mould temperature**: 15 - 40 °C
- **Injection speed**: High

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

### STORAGE

RG568MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

More information on storage can be found in Safety Information Sheet (SIS) for this product.

### SAFETY

The product is not classified as a hazardous preparation.

Please see our Safety Information Sheet (SIS) for details on various aspects of safety, recovery and disposal of the product, for more information contact your Borouge representative.
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RECYCLING

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

RELATED DOCUMENTS

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

- Safety Information Sheet
- Statement on chemicals, regulations and standards
- Statement on compliance to food contact regulations

DISCLAIMER

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borouge makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer’s responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer’s particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

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